



TRZ Anti-Roll Bar Builders Kit

Includes 5" or 6" Billet Steel Anti-Roll Bar Arms



Includes End-Caps w/Crossmember Style Mounting Tabs



Or Under-Housing Mounting Tabs



Includes HD Un-welded End-Link Kit



Includes 1-5/8" ARB Main Tube



Anti-Roll Bar Assembly:

The Main ARB tube is sent roughly 28" long which allows for a max center to center width of 25". This main tube can be shortened to achieve your desired center to center measurement. The way we assemble our pre-welded Anti-Roll Bars, the end of the main Anti-Roll Bar tube engages the entirety of the bronze bushing inside of the end caps.



The Anti-Roll Bar arms must be tig welded to the main tube. If other methods are used, your welds may not clear the chamfer on the bronze bushings. This could cause the Anti-Roll Bar to not be able to freely travel thru its necessary range of motion.

When welding the Anti-Roll Bar Arms to the main tube, the end of the tube will become distorted. This will require that you sand the inside diameter of the bronze bushings in order for the end of the Anti-Roll Bar main tube to slide inside of bronze bushing. The Anti-Roll Bar should be able to swing freely in a 360-degree motion inside of the end cap. How loose or tight is up to the end user. Air tools will work best for this. Work the sander carefully in a 360-degree motion until you achieve the desired results.

DO NOT MACHINE THE END OF THE MAIN TUBE TO FIT INSIDE OF THE BRONZE





End Link Assembly:

The End-Link tubes are sent roughly 12" long, these are intended to be cut to length, if need be. Once the tube inserts are in place inside of the tubes, they do not require plug welds, just welding of the inserts to the tube itself.

REMINDER:

This is a fabricators kit. If you do not have fabrication experience, experience with the installation of Anti-Roll Bars or their function / purpose, please ask questions **PRIOR** to assembly.